

超高速 中空卡盘 两爪, 四爪

HST / HSF

2-Jaw, 4-Jaw High-Speed Open-Center Chuck

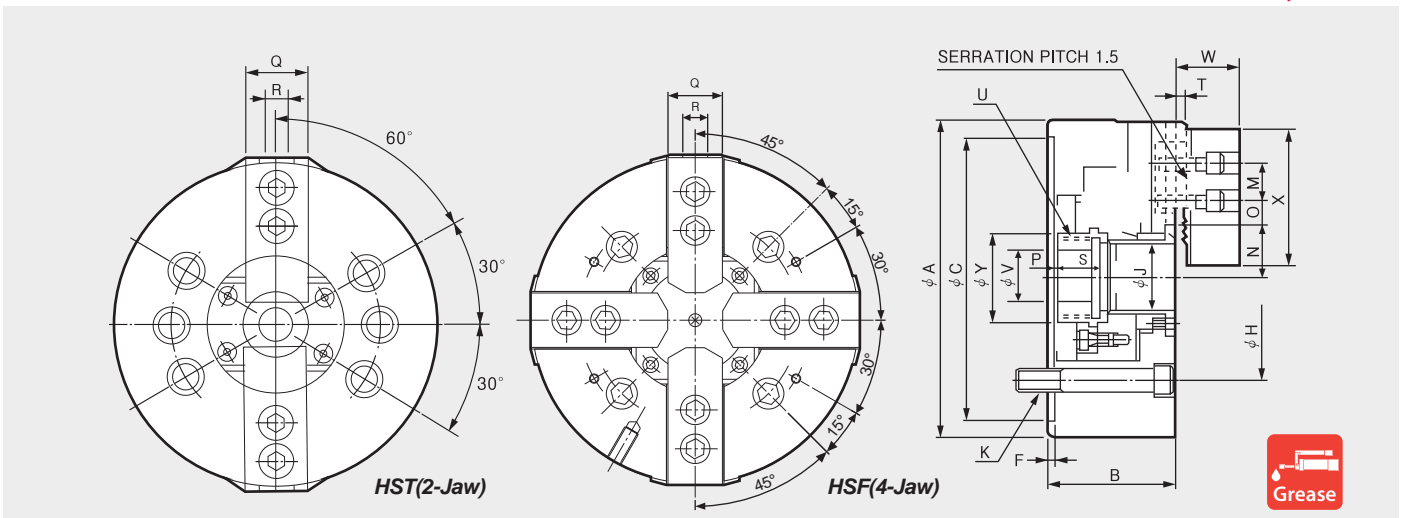


■ 2-jaw, 4-jaw high-speed wedge-style open-center power chuck

■ 两爪、四爪模式中空动力卡盘(液压)

HYDRAULIC CHUCK

See page 60-67
Gripping Force



It is recommended to grease chucks at least twice a day in order to maximize longevity.
为了延长寿命 建议一天润滑2次。

Dimensions

	φA	B	φC(H6)	F	φH	φJ	K	M	Nmax.	Nmin.	Omax.	Omin.	Pmin	Pmax	Q	R	S	Y	Umax.	φV	W	X	φY
HST-06	169	81	140	5	104.8	46	6-M10x95	20	32	29.25	22.75	9.25	-1	11	31	12	19	2	M55x2.0	20	29	66	60
HST-08	210	91	170	5	133.4	52	6-M12x105	25	38.7	35	30	15	-1.5	14.5	35	14	20.5	2	M60x2.0	30	39	95	66
HST-10	254	100	220	5	171.4	77	6-M16x100	30	51	46.6	34	14.5	-10.5	8.5	40	16	25	2	M85x2.0	45	43	110	94
HST-12	304	110	220	6	171.4	91	6-M16x110	30	61.3	56	45.75	15.75	-15	8	49	21	28	2	M100x2.0	50	50.5	111	108
HSF-08	210	91	170	5	133.4	52	4-M10x105	25	38.7	35	29.75	14.75	-1.5	14.5	35	14	20.5	2	M60x2.0	30	39	95	66
HSF-10	254	100	220	5	171.4	77	4-M12x120	30	51	46.6	33.75	14.25	-11	8.5	40	16	25	2	M85x2.0	45	43	110	94
HSF-12	304	110	220	5	171.4	91	4-M16x130	30	61.3	56	45.75	15.75	-15	8	49	21	28	2	M100x2.0	50	50.5	111	108

※ Blank and machined draw-nuts are available.
※ "U" is Max. Draw nut size.

※ 提供毛坯和机加拉力螺母。
※ "U" 是拉杆螺母(Draw Nut)最大值。

Specifications

Type	Thru Hole Dia.	Grip Dia. [mm]	Jaw Stroke Dia.	Plunger Stroke	Max. Permissible Input Force	Max. Static Gripping Force	Max. R.P.M.	Weight	GD ²	Operating Cylinder	Max. Hydraulic Pressure	KITAGAWA® Model
	通孔直径	通孔直径	卡爪冲程直径	柱塞冲程	允许输入力	最大静态支持力	最大转速	重量	容许工作惯性	工作缸	最大液压力	北川型号
	[mm]	Max. Min.	[mm]	[mm]	[kN(kgf)]	[kN(kgf)]	[min ⁻¹ (r.p.m.)]	[kgf]	[N·m ² (kgf·m ²)]		[Mpa(kgf/cm ²)]	
HST-06	46	169 15	5.5	12	14.5(1479)	38(3875)	6000	11.5	2.21(0.225)	SH-13046 (SYH-1246)	1.85(18.9)	BT-206
HST-08	52	210 13	7.4	16	23.2(2366)	57.3(5843)	5000	21.3	6.47(0.66)	SH-15052 (SYH-1552)	1.80(18.4)	BT-208
HST-10	77	254 31	8.8	19	28.5(2906)	74(7546)	4200	33.5	12.06(1.23)	SH-18077 (SYH-1877)	1.80(18.4)	BT-210
HST-12	91	304 34	10.6	23	36.7(3742)	96(9789)	3300	52	27.46(2.8)	SYH-2091	1.81(18.5)	BT-212
HSF-08	52	210 13	7.4	16	23.2(2366)	57.3(5843)	5000	22.5	6.67(0.68)	SH-15052 (SYH-1552)	1.80(18.4)	-
HSF-10	77	254 31	8.8	19	28.5(2906)	74(7546)	4200	34.5	12.08(1.24)	SH-18077 (SYH-1877)	1.80(18.4)	-
HSF-12	91	304 34	10.6	23	36.7(3742)	96(9789)	3300	52	27.42(2.8)	SYH-2091	1.80(28.5)	-

※ Maximum turning speed is based upon actual measurement.
※ Specifications are subject to change without notice.

※ Samcully Machinery Co., Ltd. is no longer an OEM manufacturer for Kitagawa® Iron Works Co., Ltd.

※ 最大转速基于实际测量。

※ 技术规格若发生改变, 恕不另行通知。

※ 三千里机械已结束与日本北川OEM生产。